

GOVERNMENT OF INDIA (Bharat Sarkar)  
MINISTRY OF RAILWAYS (Rail Mantralaya)  
RAILWAY BOARD

No.2008/Chg-II/26/24/Maintenance spares

New Delhi, Date: 19.03.2009

The General Managers,  
All Indian Railways

Sub: Provision of traffic and maintenance spares for coaching stock.

At present Railways are following the percentages for maintenance spares as per the instructions contained in Board's letter of number 98/M(C)/140/10 dated 03-05-2006. The question of revising the percentage of maintenance spares (except for Rajdhani/Shatabdi type coaches) was under consideration following the increase in periodicity of overhauling period of BG coaches from the existing 12 months to 18 months under Board's letter number 2007/M(C)141/1 dated 02-05-08.

The position in regard to maintenance spare percentage has been reviewed jointly by Coaching and Mechanical Directorates in Board's office and it has been decided that the requirements of spares as a percentage of bare requirements should be worked out in accordance with the details tabulated below. These provisions should be followed with effect from 01-01-2010 and the requirement of coaches should be reworked by the Zonal Railways. These instructions are in supercession of all previous instructions on the subject issued either by Coaching Directorate or Mechanical directorate of Board's Office.

-Table-

| Gauge | Coach Type                        | Provision of spares as a % of bare requirements |         |                                     |         |                                   |         |
|-------|-----------------------------------|-------------------------------------------------|---------|-------------------------------------|---------|-----------------------------------|---------|
|       |                                   | Permitted Maintenance spares Percentage         |         | Permitted Traffic spares percentage |         | Total Permitted spares Percentage |         |
|       |                                   | Existing                                        | Revised | Existing                            | Revised | Existing                          | Revised |
| BG    | Non-AC                            | 10                                              | 8.5     | 5                                   | 5       | 15                                | 12.5    |
|       | AC (Other than Rajdhani/Shatabdi) | 12                                              | 10      | 6                                   | 6       | 18                                | 15.5    |
|       | AC (Rajdhani/Shatabdi)            | 12                                              | 12      | 5                                   | 5       | 17                                | 17      |
| MG    | Non-AC                            | 10                                              | 10      | 5                                   | 5       | 15                                | 15      |
|       | AC                                | 12                                              | 12      | 3                                   | 3       | 15                                | 15      |

The provision of maintenance spares should be worked out on Divisional basis and traffic spares on Zonal Railway basis and such spare coaches should be based at Depots/Stations to be decided by the concerned CME/COM.

Compliance of these instructions may be ensured by all the Zonal Railways.

(P.GUHA)  
Executive Dir. / (Coaching)  
Railway Board

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